

FS Section	Content field
1. Title	1.1 Formulation of Solvent-borne and Solvent-less Adhesives / Sealants and Construction Chemical Products - non-volatile Substances
	1.2 FEICA / EFCC SPERC 2.1a.v3
2. Scope	2.1 Substance/Product Domain
	Substance types / functions / properties included or excluded: Includes substances other than solvents which do not evaporate to a significant extent during formulation of the adhesive. Non-volatile ingredients are defined by a boiling point threshold of >250°C.
	Additional specification of product types covered: none
	Inclusion of sub-SPERCs: n
	2.2 Process domain
	Description of activities/processes: storing, mixing, packaging, filling of substances (as part of preparations) and equipment cleaning, maintenance and associated laboratory activities
	2.3 List of applicable Use Descriptors
	LCS: F
	SU: 0
	PC: 1, 9a, 9b
3. Operational conditions	3.1 Conditions of use
	Location of use: indoor
	Water contact during use: n
	Connected to a standard municipal biological STP: y
	Rigorously contained system with minimisation of release to the environment: n
	Further operational conditions impacting on releases to the environment:
	<ul style="list-style-type: none"> <li>Automation in raw materials handling (manual / automatic dosing): High degree of automation in adhesive / sealant formulation</li> <li>Measures to achieve efficient raw material use (e.g. water re-use, recovery of substances from waste etc.): The manufacture of adhesive chemicals is a multi-stage batch process. The process is arranged to maximise the efficiency of use of input raw materials, through the highest conversion into formulated products.</li> <li>Conditions preventing emissions to air: use of closed or covered manufacturing equipment to minimise evaporative losses of solids below respective OELs. Use of general and manufacturing plant extraction.</li> <li>Air extraction systems with dust filters during transfer and formulation of powder raw materials with efficiencies of 99%</li> </ul>
	3.2 Waste Handling and Disposal
	Equipment cleaned with organic solvent, washings are collected and disposed of as solvent waste
	4. Obligatory RMMs onsite
RMM Efficiency (air): n/a	
Reference for RMM Efficiency (air): n/a	
RMM limiting release to water: none	
RMM Efficiency (water): n/a	
Reference for RMM Efficiency (water): n/a	
RMM limiting release to soil: none	
RMM Efficiency (soil): n/a	
Reference for RMM Efficiency (soil): n/a	
5. Exposure Assessment Input	5.1 Substance use rate
	Amount of substance use per day: The indicative worst case use rate values (M <sub>SPERC</sub> ) for individual ingredient types and guidance for refinement can be found in background documentation.
	Fraction of EU tonnage used in region: n/a
	Fraction of Regional tonnage used locally: n/a
	Justification / information source: FEICA / EFCC (2017). Specific Environmental Release Categories (SPERCs) for the formulation of adhesives and sealants and construction chemical products
	5.2 Days emitting
	Number of emission days per year: 300
Justification / information source: FEICA / EFCC (2017). Specific Environmental Release Categories (SPERCs) for the formulation of adhesives and sealants and construction chemical products	

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	5.3 Release factors
	sub-SPERC identifier: n/a
	ERC: 2
	sub-SPERC applicability: n/a
	5.3.1 Release Factor – air
	Numeric value / percent of input amount (Air): 0.08%
	Justification of RFs (Air): Tolls et al. 2016. Estimating emissions from adhesives/sealants uses and manufacturing for use in environmental risk assessment. Intergr Environ Assess Manag, (Jan, 2016)
	5.3.2 Release Factor – water
	Numeric value / percent of input amount (Water): 0.02%
	Justification of RFs (Water): Tolls et al. 2016. Estimating emissions from adhesives/sealants uses and manufacturing for use in environmental risk assessment. Intergr Environ Assess Manag, (Jan, 2016)
	5.3.3 Release Factor – soil
	Numeric value / percent of input amount (Soil): 0%
	Justification of RFs (Soil): Tolls et al. 2016. Estimating emissions from adhesives/sealants uses and manufacturing for use in environmental risk assessment. Intergr Environ Assess Manag, (Jan, 2016)
	5.3.4 Release Factor – waste
	Percent of input amount disposed as waste: 0.2 -3%
	Justification of RFs: OECD 2009, OECD Environment, Health and Safety Publications Series on Emission Scenario Documents No. 20, EMISSION SCENARIO DOCUMENT ON ADHESIVE FORMULATION, Paris 2009.
References to SPERC Background Document <sup>1</sup>	
	FEICA / EFCC (2017). Specific Environmental Release Categories (SPERCs) for the formulation of adhesives and sealants and construction chemical products

<sup>1</sup> The objective of this factsheet is to summarize the SPERC key facts provided in the corresponding SPERC background documents. It gives an overview of the SPERC essentials for the chemical safety assessment. A SPERC background document is a reference document, which provides the description of the emission situation(s) for a use specified by an industrial sector, the justification and applicability domain of the environmental release factors, and the references/information sources/methods used in the derivation of the release factors.